



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

Ship May 31
split
10
6

D5514-1

Job Sheet 176335



Part No: D5514-1

Job Qty: 8 ea

Part Name: Doubler



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/20/18

Job Tracking No:

Due Date: 5/18/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP REV:A 17.03.24 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/18/18	0.00	0.00	Start Up Waterjet		OK 18/04/18
100	Waterjet	8 pcs		5/18/18	0.00	1.42	Waterjet1		OK 18/04/18
110	QC	8 pcs		5/18/18	0.00	0.00	QC2 Waterjet-4		OK 18/04/18
120	QC	8 pcs		5/18/18	0.00	0.00	QC8-6		38
130	Brake NC	8 pcs		5/18/18	0.03	0.33	Brake NC 1		9-89 SB
140	QC	8 pcs		5/18/18	0.00	0.00	QC5		15-06-2017
150	Small Fab	8 pcs		5/18/18	0.00	5.07	Small Fab 3		DA
160	QC	8 pcs		5/18/18	0.00	0.00	QC5	U/A P	6
170	Packaging	8 pcs		5/18/18	0.00	0.00	Packaging3-2		JUN 08 2018
180	QC21-SA	8 Ea		5/18/18	0.00	0.00	QC21		21 9-89 JUN 11 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H1025-S14GA	17-4 H1025 SS Sheet 14 Gauge 0.073 - 0.083	1.7600 ft (.22 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H1025-S14GA	2	15	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

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Description Work Order Deviation Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K6A 1K7 CANADA TEL.: 1 813 632-5200 Email: sales@dartaero.com www.dartaero.com Date: 04/21/18 Container No: S063622 Part: D5514-1 Job No: 176335 Serial No/Batch: S063622 Revision: Inspector:				Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																																																																																																								
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